# **TFA-2000**



## ■Features

- 1. Float trap equipped with pump assist function.
- Most appropriate for discharge of low pressure condensate at air-conditioning unit or heating unit.
  - · Intended purpose is as follows:
  - · Air-conditioning at clean room
  - · Drying machine for gravure printing
  - · Drying machine for film processing

## ■Specifications

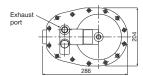
Nominal size		25A		
Application		Steam condensate, Non-hazardous fluid		
Motive fluid		Steam / Air		
Max. working pressure		0.5 MPa		
Motive pressure		0.03 to 0.5 MPa		
Motive differential pressure		(Back pressure + 0.03 MPa) to 0.5 MPa		
Max. working temperature		160°C		
	Body	Ductile cast iron (FCD450)		
Material	Trim parts	Stainless steel		
	Float (P)	Stainless steel		
Connection Check valve at inlet side		JIS Rc screwed		
		Built-in (swing type)		
Check valve at outlet side		Externally attached *		

<sup>\*</sup> Install an optional check valve (SCV-2 or SCV-3) 25A on outlet side of the product.

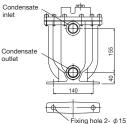
## ■Dimensions (mm) and Weights (kg)

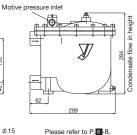
#### <<Connection diameter>>

Condensate inlet	Condensate outlet	Motive pressure inlet	Exhaust port	
Rc 1	Rc 1	Rc 1/2	Rc 1/2	



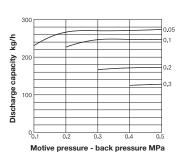
Weight: 17 kg



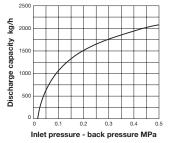


# ■Assist Capacity (Pump Capacity)

The assist capacity depends on the inflow height of condensate. Multiply the inflow height by the appropriate corrected coefficient shown in the table below.



■Steam Trap Capacity



## ■Corrected Coefficient for Assist

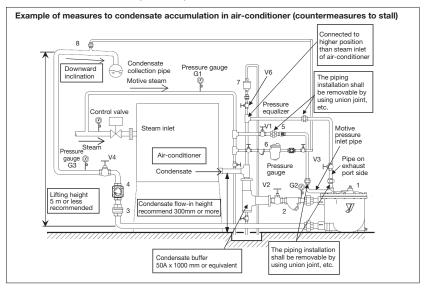
Inflow height (mm)	Corrected coefficient
250	0.65
300	1.0
400	1.1
500	1.75

# **Guidelines for Assist Trap**



- ■Intended purpose is as follows: · Air-conditioning at clean room
  - Drying machine for gravure printing · Drying machine for film processing





e is a possibility that the inside of the heat exchanger becomes vacuum pressure by the usage condition							
1		Assist trap TFA-2000	_	5	The state of the s	Strainer SY-5 15A (80mesh)	4
2	H V	Strainer SY-5 25A (80mesh)	4	6		Steam trap TB-20 15A	5
3		Check valve SCV-2 25A	19	7		Air vent valve TS-7 15A	5
4		Sight glass SLM-1S 25A	7	8		Check valve SCV-2 15A	19